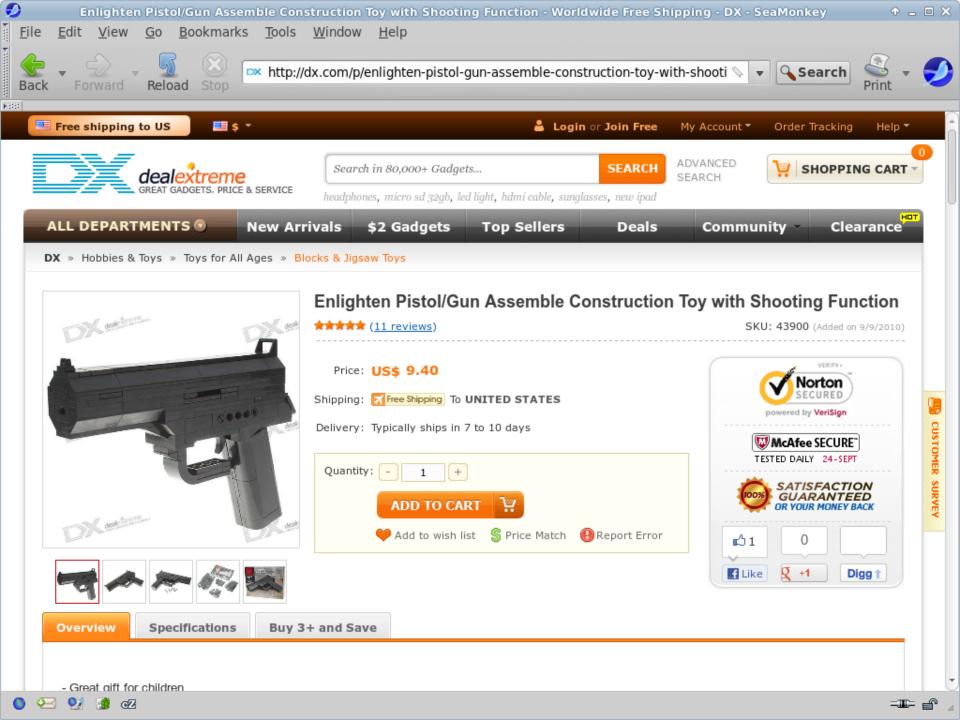
# Finding the Limits of Open Hardware

Examples and End Cases



Actively Enforces Withheld Rights

Least Open



### Ten tons of confiscated counterfeit Legos to be burned at energy plant

World's largest single seized batch of counterfeit products destroyed

About ten tons of counterfeit *Lego* blocks were destroyed at the Kymeenlaakso waste processing plant in Anjalankoski on Thursday. The plastic will be mixed with other waste and burned at a district heating plant in Lahti.

A container full of the Chinese-made copies of the famous Danish interlocking building blocks was seized by Finnish Customs as it was en route from the Port of Hamina to Russia.



Customs officials estimated the average value of the load at about EUR 1.36 million, and said that their market value would be many times that amount.

**Johannes Qvist, regional manager** of Lego in Finland said that in addition to commercial considerations, the destruction was also a safety issue, as the pirated Legos do not comply with toy safety standards.

"The quality does not meet Lego standards. The plastic is softer, and the small parts, such as the hands of the human figures, come off easily.

Lego spends millions of Danish krona in efforts to track down counterfeit versions of its products, and is also paying for the costs of the destruction.

The use of the destroyed blocks for heating energy was possible after analysis of the plastic determined that the mixture did not contain toxic PVC or cadmium.

Each month, the Anjalankoski plant processes up to ten consignments of confiscated counterfeit products that can be used for energy.

Customs authorities have stopped 110 deluveríes containing 1.1 million packages of various counterfeit products.

The illegal products are usually manufactured in the Far East, and they include an increasing range of goods, which are copies of well-known brand names.

The most common counterfeit products are cigarettes that come via Russia, 80% of which are manufactured in China. Next comes alcoholic beverages, and after that, brand name clothing and shoes.

Last year Finnish Customs estimated the value of the seized counterfeit goods at EUR 30 million. So far this year EUR 25 million of pirated goods have been confiscated.





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# DCTOBER NEWSLETTER

### AND THE WINNER IS...

The 2011 MAKE Magazine Industry Maker Awards,
AKA "The Makey's" was held this year during
the Maker Faire in New York, the world's
largest DIY event. If you didn't tune in to the
award ceremony on September 16th, you
missed out on some truly innovative
companies and individuals.

The live broadcast introduced the nominees for all four categories and a public poll determined the winner of each. PanaVise is excited to say that we brought home the Makey award for "Most Repair Friendly." As many of you may have read in an earlier *Grip Newsletter* or on *Twitter*, we were nominated, by the result of 'company and end-user' communication. Our new Model 239: PV Jr. Speed Control Handle, inspired by user Lee Cavanaugh's



Our very own Tom Simpkins, excepting the PanaVise Makey Award, on MAKE Live.

innovative handle mod, was the driving force behind the nomination. After our President, Gary Richter, contacted Lee, the process of bringing this creative idea into fruition was only months from becoming reality. We appreciate MAKE magazine and our loyal customers for recognizing our strong effort in keeping PanaVise's users happy and in the loop. Our ears are open and we want to make our product easier and more efficient than ever.

# PRODUCT

#### VISES

**ACCESSORIES** 

These versatile neoprene pads, Model 346 & 346NM, slip over the metal jaws on the 366 and 376 Vise

#### **MOUNTS**

MOBILE SOLUTIONS

The 809-G: attach this mount to car, truck, van & SUV windows. Adapts to any Garmin GPS device with mounting socket.

#### **CCTV**

The 848-06
Pass Thru
Micro Mount
comes in black or
white & in a 6" length.
This smaller CCTV camera



The physical trophies were

a 3D printing

production

by MakerBot

Industries.



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### What's New?

#### **BASIC Stamp Frequently Asked Questions**

A list of the most asked questions about BASIC Stamps is now available! BASIC Stamp FAQs is an on-going effort to help you find contains 71 questions and answers. answers to common questions

#### tamp Conversion Document

Are you a BASIC Stamp I user who is having trouble developing with the BASIC Stamp II. Are you a new BS2-IC user who would like to experiment with the application notes written for the BASIC Stamp I? If so, the BASIC Stamp I to BASIC Stamp II Conversion document contains many details concerning the differences between the PBASIC1 and PBASIC2 languages. Now you can download this document in .pdf format for free.

#### What's Not So New?

#### **BASIC Stamp Schematics On-line**

We now have BASIC Stamp I (BS1-IC) and BASIC Stamp II (BS2-IC) schematics available on-line in .gif format. Soon we'll include additional schematics as well.

















Tools

Window Help





FUNCTION

Serial Out

Serial In

Attention

Ground

USER I / O 0

USER I / 0.1

USER 1 / 0.2

USER I / 03

USER 1 / 0.4

USER 1 / 0.5

USER I / O 6

USER 1 / 0.7

USER I / O 8

USER 1709

USER 1 / 0 10

USER 1 / 0 11

USER 1 / 0 12

USER 1 / 0 13

USER 1 / 0 14

USER 1 / 0 15

REGULATOR OUT

POWER IN

RESET I/O

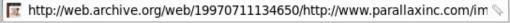
GROUND

REGULATOR IN





Bookmarks













#### BS2-IC rev. o Complete BASIC Stamp II circuit in SMT

Ground. Located next to VIN for easy battery hookup.

Input to 5V regulator. Accepts 5.5 to 15V. If power is applied directly to VDD, pin may be left unconnected.

Do not drive high.

Done

#### Features

- \* PBASIC2 Interpreter
- \* 2048-byte EEPROM
- \* 20MHz Resonator
- \* 5V Regulator

NAME PΙΝ

PΊ

P9

1 SOUT

2 SIN

3 ATN

4 VSS

5 6

ż P2

8 P3

9 P4

10 P5

11 P6

12 P7

13 P8

14

15 P10

16 P11

17 P12

18 P13

19 P14

20 P15

21 VDD

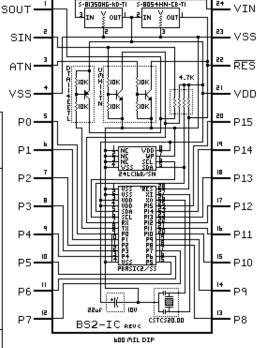
22 RES

23 VSS

24

- \* 4V Brown-Out Reset
- \* PC Serial Interface
- \* 16User I/O Pin
- \* 8ma Run / 100 (no loads, I/O's @ VSS

<ul> <li># 16User I/O Pins</li> <li># 8ma Run / 100uA Sleep</li> <li>(no loads, I/O's @ VSS/VDD)</li> </ul>	
DESCRIPTION	
Temporarily connects to PC's Rx.	
Temporarily connects to PC's Tx.	these pins may be
Temporarily connects to PC's DTR.	
Temporarily connects to PC's GND.	
User port pins that can be used as inputs or outputs.	
In output mode:  Pins will source from VDD or sink to VSS. Pins should not be allowed to source more than 20ma or sink more than 25ma each. As groups, P0-P7 and P6-P15 should not be allowed to source more than 40ma or sink more than 50ma each.  In input mode:  Pins are floating (less than 1ua leakage).  The 0/1 logic threshold is approximately 1.4V.  NOTE: To realize low power during sleep, make sure that no pins are floating, causing erratic power drain. Either drive them to VSS or VDD, or program them as outputs that don't have to source current.	
Output from 5V regulator (VIN powered). Should not be allowed to source more than 50 ma, including P0 - P15 loads.	
Power input (MN not powered). Accepts 4.5V-5.5V. Current consumption is dependent upon run/sleep mode and I/O's.	
When low, all I/O's are inputs and p suspended. When high, program exe Goes low when WDD is less than 47 than 1.47. Pulled to WDD by a 4.7 km onitored as a brown-out/reset indic pulled low externally (i.e. button to \text{V}	cutes from start. or ATN is greater resistor. May be ator. Can be



PC - to - BS2-IC connection PC Serial Port

Connect DSR and RTS for automatic port detection.





MN











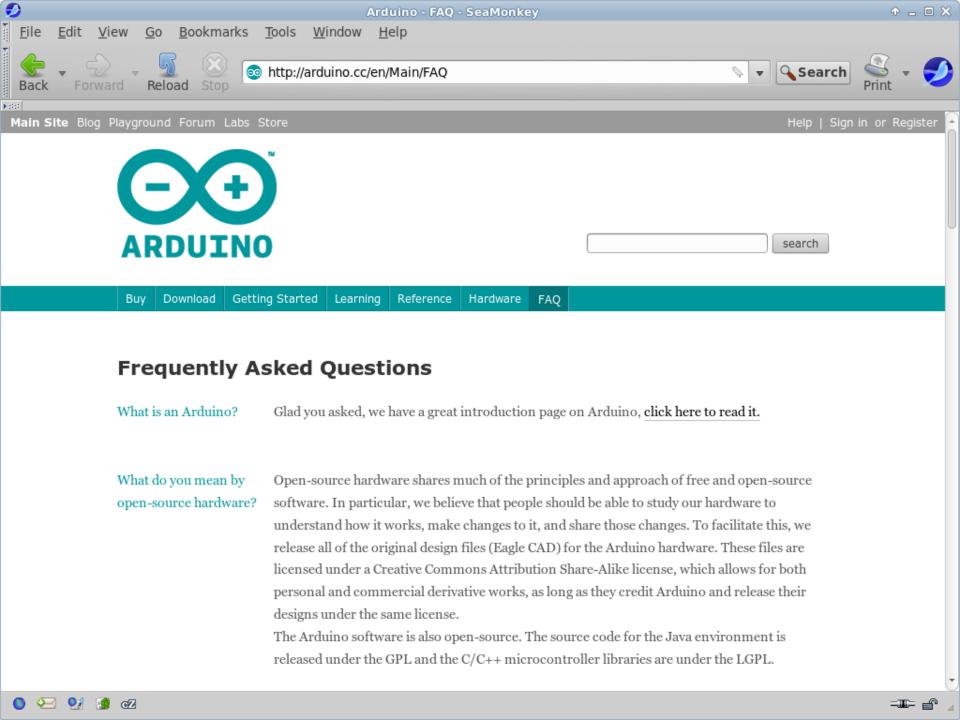


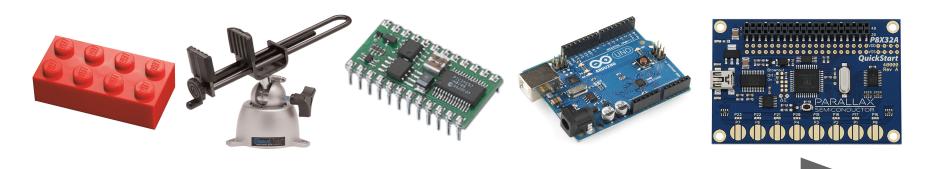
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Open Hardware Copyleft License

Least Open



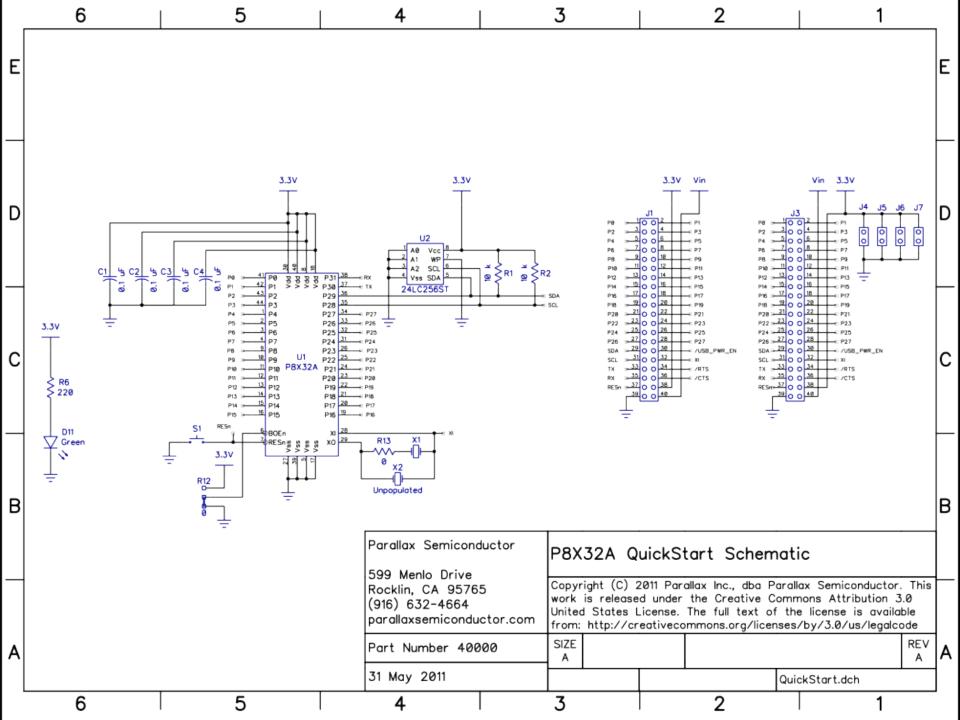


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Promotes Tinkering Shares Hardware Not Firmware Open Hardware Copyleft License

Open Hardware Permissive License

Least Open



Distribute design files under an open license

- Distribute design files under an open license
- Don't require closed software

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- Don't require closed software
- Don't discriminate

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- Don't discriminate
- Don't limit use

### What if?

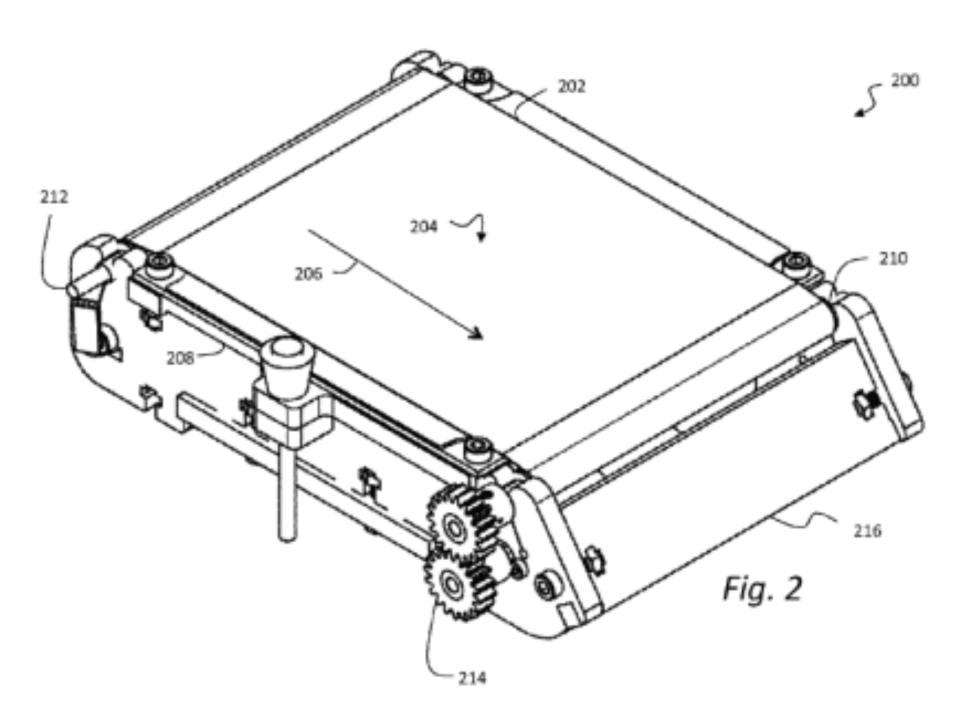
A designer has lost the design files?

### What if?

- A designer has lost the design files?
- A design never had files?

### What if?

- A designer has lost the design files?
- A design never had files?
- A design is patented?



- Copyright
  - Protects a specific expression
  - Doesn't cover recipes, APIs, or netlists

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### Patent

Protects process or machine

- Copyright
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- Trademark
  - Covers logos and names
  - Must be enforced or forfeited
- Patent
  - Protects process or machine
- Design patent
  - Covers ornamental design

Don't restrict use

- Don't restrict use
- License design, including files, under an open license

- Don't restrict use
- License design, including files, under an open license
- Perpetually release patent rights

- Don't restrict use
- License design, including files, under an open license
- Perpetually release patent rights
- Don't restrict reverse engineering

